



DART
AEROSPACE

Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada
Tel (613) 632-5200

RBE350A94-2708-01-15
Job Sheet 173915



d/s

Part No: RBE350A94-2708-01-15 **Job Qty:** 6 ea

Part Name: Rod Assembly



Part Weight: 0 lbs **Status:** Scheduled **Priority:** High

Job Created: 3/8/18 **Job Tracking No:**

Due Date: 4/20/18 **Created By:** Marie Lajeunesse

Type: SOLD **Description:**

Note: DWG RBE350A94-2708-01 Rev G IPP Rev A 18.01.23 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea	4/20/18	4/20/18	0.00	0.00	Start Up Small Fab-2		MCC
110	Small Fab	6 pcs	4/20/18	4/20/18	0.00	1.20	Small Fab-3		MCC
120	QC	6 pcs	4/20/18	4/20/18	0.00	0.00	QC5		SB
121	Outsource	6 pcs	4/20/18	4/20/18			GRO002-VC	10	AUG 08 2018
122	QC	6 pcs	4/20/18	4/20/18	0.00	0.00	QC6		38
130	Packaging	6 pcs	4/20/18	4/20/18	0.00	0.00	Packaging3-1		ALL 9-89
140	QC21-SA	6 Ea	4/20/18	4/20/18	0.00	0.00	QC21		21 AUG 09 2018

Part Op 110 - Press fit -05 into -03 as per DWG. Sheet 3
 Descriptions: 121 - Issue P/O to Groupe Altech; PO 210662 - Black oxide finish, MIL-C-13964, CLASS 1; MIL-C-16173 GRADE 4 - Certificate of Conformity is required

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
98381A593	Dowel Pin	6 Ea (1 ea)	90-Start up Operation	5039349
RBE350A94-2708-01-03	Rod	6 Ea (1 ea)	90-Start up Operation	5082903

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	98381A593	6	51	0
	RBE350A94-2708-01-03	6	0	0

Part Specifications

Specifications could not be found.

Plex 4/12/18 2:37 PM dart.logan.david

175 914 x6 due 4-13



Container No: S097363

Part: RBE350A94-2708-01-15

Job No: 173915

Serial No/Batch: S097363

Revision: G

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 832-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 07/30/18

340
88
96-4



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO040662**

Supplier: GRO002-VC
Group Altech
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-3666
Fax: 514-335-3868

PO No: PO040662
PO Date: 7/31/18
Due Date: 8/6/18
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Phone:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	173599	C3-4-4KA	Keeperless Load Beam Assembly - C3 Hook -Issue P/O to Groupe Altech: P/O -Nickel plate, QQ- N-290, Class 2, Grade C -Nickel Plate .0009-.0011 -Certificate of Conformity is required	Firmed	-	8/6/18	5 pcs	0 pcs	5 pcs	\$17.142857/pcs	\$85.71
5 X AUG 03 2018											
Line Item Note ** rush **											
2	177402	C2-OH	C-Series Remote Hook 2,000 lbs Lift Capacity -Nickel plate, QQ- N-290, Class 2, Grade E or F - Nickel Plate .0004- .0006 -Bake after plating -Certificate of Conformity is required c2-4-4a: NICKEL PLATE .0009 - .0011 THICK C2-12-3: NICKEL PLATE .0004- .0006	Firmed	-	8/6/18	2 pcs	0 pcs	2 pcs	\$77.14286/pcs	\$154.29
2 X AUG 03 2018											

Items											
Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
3	178360	RBT400221-121	Gripper -Issue P/O to GROUPE ALTECH; PO -Black oxide finish, MIL-C-13924C Class 1 -Apply thin layer of oil/CPC per MIL-PRF-16173 Grade 3 Class 1 or MIL-C-81309 Type III Or MILL-C23411A or MIL-PRF-81309 and wipe off excess. -Material type 4140 -Certificate of Conformity is required	Firmed	-	8/6/18	28 pcs	0 pcs	28 pcs	\$3.07692/pcs	\$86.15
							28x	AUG 08 2018			
4	173915	RBE350A94-2708-01-15	Rod Assembly -Issue P/O to Groupe Altech; PO -Black oxide finish, MIL-C-13964, CLASS 1; MIL-C-16173 GRADE 4 -Certificate of Conformity is required	Firmed	-	8/6/18	5 pcs	0 pcs	5 pcs	\$3.07692/pcs	\$15.38
							5x	AUG 08 2018			
5	180110	RBE350A94-2706-00-05	Pin -Issue P/O to Groupe Altech; PO -Black oxide finish, MIL-C-13924C Class 1 -Certificate of Conformity is required	Firmed	-	8/6/18	6 pcs	0 pcs	6 pcs	\$3.07692/pcs	\$18.46
							6x	AUG 08 2018			
Line Item Note *urgent *											Grand Total: \$360.00

Order Notes

cl-



Certificat de Conformité / Certificate of Compliance

(011480-2)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
 Tel: 514-335-3666 Fax: 514-335-3868
 www.groupaltech.com

Bon de Livraison / Packing Slip

011480 - 2

Livré à / Ship to

DART AEROSPACE LTD

1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA

Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD

1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA

BUYER:

Date expédition Ship date		Créé Par Generated By	Transport / No de Compte Courier / Acc. No.		Bon de commande Client Customer Purchase Order No.				
07-Aug-2018		Aman			040662				
#Ligne Line#	No. de Série / # Pièce Part Number / Line Item Details Job # / Ref #	Description pièce(s)	CATG. U/M	Comm. /Ordered	Exp/ Shipped	Qté NC/ NC Qty	Qté Scrap/	À venir/ Back Order	
3	RBT400221-121 Rev. ✓	RBT400221-121 01-OXIDE-BLK & OIL [OXIDE BLACK AND OIL] MIL-C-13924C CLASS1 WIPE OFF EXCESS OIL MATERIAL 4140	OXIDE-BLACK CH	28	28 ✓	0	0	0	
4	RBE350A94-2708-01-15 Rev. ✓	RBE350A94-2708-01-15 01-OXIDE BLACK [OXIDE BLACK] MIL-C-13964C, CLASS 1 MIL-C-16173 GRADE 4	OXIDE-BLACK CH	5	5 ✓	0	0	0	DAS 61 9-89
5	RBE350A94-2706-00-05 Rev. ✓	RBE350A94-2706-00-05 01-OXIDE BLACK [OXIDE BLACK] MIL-C-13924C CLASS 1	OXIDE-BLACK CH	6	6 ✓	0	0	0	DAS 38 9-89

Notes Additionnelles / Additional Notes

Epaisseur réelle
Actual Thickness

Inspecteur Qualité
Quality Inspector

Réçu par
Received By

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
 Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.
 Our financial and legal responsibility will not be higher than the amount of invoice.